



LEVIOR s.r.o.  
Troubky č. p. 900  
751 02 Troubky  
CZ 61973939

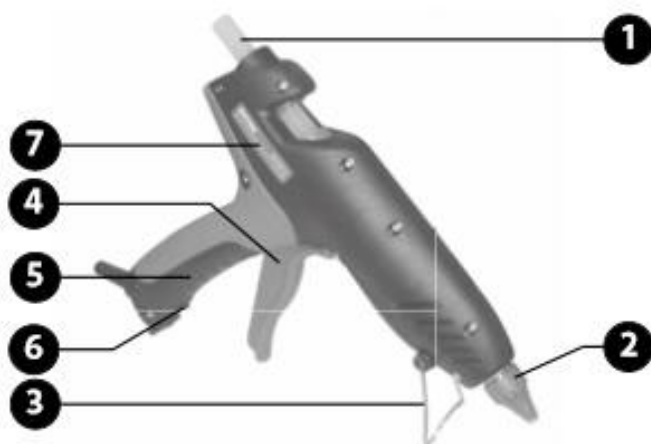
## Instructions for hot melt glue guns / small, large /

(89970, 89973)



### CHARACTERISTICS

Adhesive hot melt gun is intended to melt, and applying the hot melt adhesive for rapid bonding of paper, cork, wood, leather, textiles, plastics, ceramics, etc. The gun system is heated ceramic heaters with its own electronic temperature control, the PTC system. This method ensures high heating capacity pistol with low energy consumption and long life due to chemical and physical resistance of ceramics. The pistol grip has a rubberised (soft grip) for more comfortable and safer operation. Mechanical shift lever enables responsive, smooth and precise dispensing melt adhesive to the desired location. This product is not intended for use in commercial and industrial sectors.



### **POSITION - DESCRIPTION**

1. rod of hot melt adhesive
2. nozzle
3. stand
4. lever for shifting and dispensing of adhesive
5. Handle
6. Operating switch
7. specification label

## **GETTING TO WORK**

### **PREPARATION BONDING SURFACE**

- The surfaces to be glued, first thoroughly clean and degrease. Do not use flammable solvents. When applying hot glue the solvent residues could ignite.
- Ensure that the surfaces before applying the glue is dry.
- Smooth roughen surfaces prior to bonding.

### **PRÍPRAVA PISTOLE**

### **CAUTION**

Before handling and use of gun , read the safety instructions.

1. stand (Figure 1, Position 3)take of the gun away from the body so that it is possible to put up a gun.
2. gun place on a stable, level surface and ensure that it is stable.
3. Connect the gun to power supply. voltage. First, however, check that the mains voltage corresponds to the voltage on the data plate (Fig. 1, position 7).
4. Operating switch (Fig. 1, position 6) switch to position "I".
5. gun leave 5-7 minutes to warm up to operating temperature.
6. to load the gun with rod of suitable hot melt adhesive (see Figure 1, position 1) and with a slight pressure on the bar at the same time Continue pressing the lever (Fig. 1, position 4), until it begins to flow from the nozzle melt adhesive.

### **CAUTION**

- melting gun load only with the specified hot melt adhesive stick. Make sure that the type of used hot melt adhesive is suitable for bonding of the material.
- The inserted rod hot melt adhesives can not be ejected back through the insertion hole.

## **PROCEDURE FOR BONDING**

- Make sure that the ambient temperature and the temperature of glued materials is in the temperature range from +5 ° C to +50 ° C.
- Materials that rapidly cool pre-heat for better adhesion of the glue for example with a hot air gun.
- Apply to the surface molten adhesive by pressing shift lever (Fig. 1, position 4).
- Bonded parts after applying the adhesive, immediately press for about 30 seconds.
- At the time between each bonding put up the gun on the stand (Figure 1, Figure 3).

### **Note:**

- After cooling remove the residues of adhesive with a sharp object.
- Bonded spots can be re-release by heating

## **CLEANING AND MAINTENANCE**

### **CAUTION**

Before cleaning and maintenance, unplug the glue gun out of the socket with el. shock.

### **CLEANING TIPS**

- The nozzle does not require any special maintenance. Under the conditions of correct use of reperfusion enough to heat the nozzle gun with nozzle to operating temperature (about 7 min.)

- in case of need clean the surface of gun with a damp cloth soaked in detergent solution. Do not use organic solvents as it will damage the plastic gun body.
- If appears any fault, provide repair at an authorized service center.
- For replacement of damaged parts, use only original spare parts supplied by the manufacturer.

## **SAFETY INSTRUCTIONS**

- Before using the gun, carefully read the instructions for use.
- This "Instructions for Use" keep in good condition, leave the product stored, if necessary the operator can re-acquaint with the product. If you lend or sell the product to anyone dont forget to enclose also complete instructions for use.
- Keep children and people who are not on the basis of their mental or physical or sensory abilities able to use the melting gun is safe, must not use the the gun without supervision and guidance of the person responsible .
- Before each use do not open the gun, check the power cord, plug and socket for damage. In case of failure do not open the gun and arrange repair at an authorized service center.
- Do not modify the gun.
- Wear eye protection and if possible, appropriate gloves as well.
- If possible when working with gun ventilate. Steam from wax can irritate people with sensitive eyes and respiratory system.
- When warming-up the gun always put up on the stand (Figure 1, Figure 3).
- On do not open the gun unattended.
- Do not touch hot metal end of the nozzle and hot glue flowing from the nozzle. When handling hot nozzle wear gloves and holding it by the plastic part.
- Do not use the gun in a hazardous fire or explosion or near water.
- Avoid contact with water. If you use the gun in a humid environment, connect it via RCD RCD. To reduce the risk of electric shock.
- If skin contact with hot glue, do not try to remove glue but the affected area immediately put into a stream of cold water. If necessary, seek medical attention.
- Avoid any damage to the power cable (mechanical and thermal)
- Do not pull and hang the gun by the cable. Gun disconnect from the plug by pulling on the cord.

## **STORAGE**

Before storing, let the gun cool down and store it in a safe place out of the reach of children.

## **WASTE DISPOSAL**

This product contains electrical / electronic components and may also include service charges, which are hazardous waste. According to European Directive 2002/96 EC electrical and electronic equipment must not be disposed of with household waste but it is necessary to submit to the ecological destruction at the designated collection point. Information about these places, please contact the parish office.

IMPORTER: LEVIOR s.r.o.

